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#### PATENT SPECIFICATION



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#### PROVISIONAL SPECIFICATION

#### Improvements in Electric Lamps

I, GEORGE WILLIAM RAWLINGS, British Subject, of Willow Meer, Park Hill, Kenilworth, Warwickshire, hereby declare the nature of this inven-5 tion to be as follows:

This invention relates to electric lamps

of the directional-beam type.

One of my present objects is to provide a very inexpensive reflector, and, if 10 desired, such reflector can function also as the cover.

A further object is to make use of light rays from the incandescent filament which would normally not be usefully utilised.

According to one feature of the invention, a reflector, for an electric lamp of the directional-beam type, is formed of a material which can be cast or moulded under pressure (such as that known under 20 the registered trade mark Diakon or be rigid, substantially Perspex) to colourless and capable of having a highlypolished surface, and the reflector is of irregular thickness so as to provide a 25 forwardly-directed face or faces and an inwardly-directed face or faces. The latter face or faces, and the rear face of the reflector, are so arranged that the relevant rays from the incandescent 30 filament of an electric bulb appropriately mounted in the reflector will be totally reflected (i.e., their angle of incidence is above the critical angle), or substantially totally reflected, from the rear face, and 35 the forwardly-directed face (or faces) is so arranged that the reflected rays will be transmitted substantially as a parallel Preferably the reflector consists of one or more annular or parti-annular 40 prisms arranged so that the relevant rays from the incandescent filament will be mainly or wholly reflected forwardly in a substantially parallel beam.

The invention further involves the 45 combination therewith, of a lens or lenses interposed between the lamp bulb and the reflector for condensing some of the rays from the lamp bulb, in order to facilitate the shaping of the reflector, and 50 in order that more rays from the lamp

bulb may be usefully reflected.

The invention further involves a reflector formed as aforesaid and adapted also to function as the cover of the lamp. In that event the reflector has a forwardly-bulged portion providing a cavity extending forwardly from the rear face and of a size to receive the electric bulb, and the material round the cavity may be adapted to provide at least one lens for the purpose of condensing the light rays as aforesaid.

A further feature of the invention consists, in the case where the reflector of the invention is adapted also as the front cover, in forming the forward portion of the material round the cavity as a lens which will condense rays travelling forwardly from the filament.

For a better understanding of the 70 nature of the invention, attention should be directed to the following description in which reference is made to the accompanying diagrammatic drawing the single figure of which is a sectional elevation 75 through an electric lamp of the directional-beam type having the reflector arranged, and provided with lenses, according to the invention.

In the drawing A is a conventional 80 lamp body or easing, preferably of metal, against the open end of which is secured in any convenient manner a rim portion B. This is formed, integrally with the reflector, of a thermo-plastic material as aforesaid. The refractive index thereof is substantially the same as that of crown glass, i.e. approximately 1.5. The inner face of the rim, as indicated at C, may be silvered so that the rim as a whole will have the appearance of an electro-plated

and highly-polished metal.

It will be observed that the reflecting portion of the reflector is of irregular thickness both in axial and radial directions, providing a number of forwardly-directed faces D<sup>1</sup>, D<sup>2</sup>, D<sup>3</sup>, D<sup>4</sup>, and a number of inwardly-directed faces E1, E<sup>2</sup>, E<sup>3</sup>, E<sup>4</sup>. The rear face of the reflector in this instance includes a portion F1 of 100 truncated conical form, inclined to the main axis of the lamp at an angle of forty-five degrees, and a portion F2 which is gradually curved therefrom, the curve being such that from the point F3 to the 105 point F4 the tangents successively make

an angle, of one degree less along each unit length of the rear surface, with the axis of the lamp, the angle being thirty-

five degrees at the point F4.

In the present instance the reflector functions also as the cover of the lamp and the lamp bulb G is mounted in a cavity H bounded by a cap portion J. This is of the same material as the rest of 10 the reflector but in this instance is shown as being a separate part having a screw-threaded engagement therewith. More-over, in the present instance it is shown as having three separate lens surfaces K<sup>1</sup>.

15 K<sup>2</sup> and K<sup>3</sup> formed on it.

It will be o'served that certain of the

rays from the incandescent filament passing through the surface K<sup>1</sup> are condensed and delivered substantially at 20 right-angles to the axis of the lamp, the inwardly-directed face E<sup>4</sup> being parallel to this axis. These rays after striking the frusto-conical surface F1 (this being inclined at an angle of 45° to the lamp 25 axis) are directed forwardly in a parallel beam, the front face D4 being at rightangles to the said axis and the front face D3 also being at a right-angle thereto or substantially at such inclination or very 30 slightly curved.

In like manner the rays passing through the surface K2 are condensed and transmitted at such angles relatively to the surfaces E<sup>3</sup>, E<sup>2</sup> and E<sup>1</sup> (which in this 35 case have been arbitrarily chosen to be parallel to the axis of the lamp) that they

will be totally reflected by the curved surface F<sup>2</sup>, and the front faces D<sup>3</sup>. D<sup>2</sup>

and D1 are arranged so that the emerging rays will be directed in a substantially 40 parallel beam, as indicated. It will be observed that by means of the lens surfaces K<sup>1</sup> and K<sup>2</sup> the groups of rays L<sup>1</sup> and L<sup>2</sup> are being usefully used.

It will be obvious that the front face of 45

the reflector may have more or less steps chan those chosen, the lens surfaces K' and K' being modified accordingly, and also the rear surface of the reflector. The reflector illustrated actually consists of 50 four annular prisms one or more faces of which are curved slightly, apart from the circularity. Ocviously, if desired, the reflector can have but a single appropriately-shaped front face and a single 55 invardly-directed face, the rear face being appropriately shaped, but in that case an unnecessary amount of material would be used in the construction.

In the present instance the front of the 60 cap portion J, being adapted to provide the lens surface K2, condenses some of the direct rays as shown. The group of rays L2 would not be forwardly directed with an ordinary paraboloidal reflector, and by means of the lens surface K2 and the lens surface K<sup>3</sup> the light being directed forwardly in a parallel beam can be materially increased above what would be obtained with an ordinary paraboloidal

reflector—in fact, substantially doubled.
Dated this 28th day of June, 1939.
WALFORD & HARDMAN BROWN. Chartered Patent Agents, Roslyn Chambers, 47, Warwick Road, Coventry, Warwickshire.

#### COMPLETE SPECIFICATION

### Improvements in Electric Lamps

I, GEORGE WILLIAM RAWLINGS, British Subject, of Willow Meer, Park Hill, Kenilworth, Warwickshire, 75 hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in and by the following statement:

80 This invention relates to lamps, and particularly electric lamps, of directional-beam type-e.g. those adapted to direct light rays in a substantially

parallel beam.

One of my present objects is to provide very inexpensive reflector, and, if desired, such reflector can function also as part of the cover.

A further object is to make use of light 90 rays from the incandescent filament which would normally not be usefully utilised.

The present invention consists, for a lamp of the directional-beam type, in the combination with a reflector which com-prises a transparent or translucent annular or parti-annular prism, or of two or more such prisms disposed coaxially, arranged to direct light rays from a source of illumination in a substantially 100 parallel beam, of a lens interposed between the reflector and the source of illumination and acting to conderse some of the light rays in order that the correct shaping of the reflector may be simplified 105 and/or in order that more rays from the source of illumination may be usefully reflected by the reflector in the substantiaIly parallel beam.

In carrying out the invention, the 110 reflector is preferably formed of a material which can be cast or moulded under pressure (such as that known under

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the registered trade mark Diakon or Perspex) to be rigid, substantially colourless and capable of having a highlypolished surface, the reflector being of 5 irregular thickness so as to provide a rear face, a forwardly-directed face or faces and an inwardly-directed face or faces. The latter face or faces, and the rear face of the reflector, are so arranged that the 10: relevant, rays from the incandescent filament of an electric bulb appropriately mounted in the reflector will be totally reflected (i.e., their angle of incidence will be above the critical angle), or sub-15 stantially totally reflected, from the rear face, and the forwardly-directed face (or fices) is so arranged that the reflected rays will be transmitted substantially as a parallel beam.
By combining therewith a lens or lenses

20. By combining therewith a lens or lenses interposed between the source of illumination and the reflector for condensing some of the rays from the said source, the correct shaping of the reflector will be 25 simplified, and in addition more rays from the said source may be usefully reflected from the reflector in the said parallel beam.

For a better understanding of the 30 nature of the invention, attention should be directed to the following description in which reference is made to the diagrammatic drawing accompanying the Provisional Specification, the single 35 figure thereof being a sectional elevation through an electric lamp of the directional-beam type having a reflector and a lens or lenses arranged according to the invention.

40 In the drawing A is a conventional lamp body or casing, preferably of metal, against the open end of which is secured in any convenient manner a rim portion B. This is formed, integrally with the 45 reflector, of a thermo-plastic material as aforesaid. The refractive index thereof is substantially the same as that of crown glass, i.e., approximately 1.5. The inner face of the rim, as indicated at C, 50 may be silvered so that the rim as a whole will have the appearance of an electroplated and highly-polished metal.

It will be observed that the reflecting portion of the reflector is of irregular 55 thickness both in axial and radial directions, providing a number of forwardly-directed faces D¹, D², D³, D⁴, and a number of inwardly-directed faces E¹, E², E³, E⁴. The rear face of the reflector 60 in this instance includes a portion F¹ of truncated conical form, inclined to the main axis of the lamp at an angle of forty-five degrees, and a portion F² which is gradually curved therefrom, the curve 65 being such that from the point F³ to the

point F<sup>4</sup> the tangents successively make an angle, of one degree less along each unit length of the rear surface, with the axis of the lamp, the angle being thirtyfive degrees at the point F<sup>4</sup>

five degrees at the point F<sup>4</sup>.

In the present instance the reflector functions also as the cover of the lamp and the lamp bulb G is mounted in a cavity H bounded by a cap portion J. This is of the same material as the rest of the reflector but in this instance is shown as being a separate part having a screwthreaded engagement therewith. Moreover, in the present instance it is shown as having three separate lens surfaces K<sup>1</sup>, 80 K<sup>2</sup> and K<sup>3</sup> formed on it.

It will be observed that certain of the rays from the incandescent filament passing through the surface K¹ are condensed and delivered substantially at right-angles to the axis of the lamp, the inwardly-directed face E⁴ being parallel to this axis. These rays after striking the frusto-conical surface F¹ (this being inclined at an angle of 45° to the lamp axis) are directed forwardly in a parallel beam, the front face D⁴ being at right-angles to the said axis and the front face D³ also being at a right-angle thereto or substantially at such inclination or very slightly curved.

In like manner the rays passing through the surface  $K^2$  are condensed and transmitted at such angles relatively to the surfaces  $E^3$ ,  $E^2$  and  $E^1$  (which in this case 100 have been arbitrarily chosen to be parallel to the axis of the lamp) that they will be totally reflected by the curved surface  $F^2$ , and the front faces  $D^3$ ,  $D^2$  and  $D^1$  are arranged so that the emerging rays will 105 be directed in a substantially parallel beam, as indicated. It will be observed that by means of the lens surfaces  $K^1$  and  $K^2$  the groups of rays  $L^1$  and  $L^2$  are being usefully used.

It will be obvious that the front face of the reflector may have more or less steps than those chosen, the lens surfaces K¹ and K² being modified accordingly, and also the rear surface of the reflector. The 115 reflector illustrated actually consists of four annular prisms one or more faces of which are curved slightly, apart from the circularity. Obviously, if desired, the reflector can have but a single appropriately-shaped front face and a single inwardly-directed face, the rear face being appropriately shaped, but in that case an unnecessary amount of material would be used in the construction. In 125 point of fact, two is very satisfactory.

In the present instance the front of the cap portion J, being adapted to provide the lens surface K<sup>3</sup>, condenses some of the direct rays as shown. The group of 130

rays L<sup>2</sup> would not be forwardly directed with an ordinary paraboloidal reflector, and by means of the lens surface K<sup>2</sup> and the lens surface K<sup>3</sup> the light directed forwardly in a parallel beam can be materially increased above what would be obtained with an ordinary paraboloidal reflector.

Having now particularly described and 10 ascertained the nature of my said invention and in what manner the same is to be performed. I declare that what I claim is:—

1. For a lamp of the directional-beam
15 type, the combination with a reflector
which consists of a transparent or translucent annular or parti-annular prism, or
of two or more thereof disposed coaxially,
arranged to direct light rays from a
20 scarce of illumination in a substantially
parallel beam, of a lens interposed
between the reflector and the source of

of the light rays in order that the correct 25 shaping of the reflector will be simplified and/or in order that more rays from the

illumination and acting to condense some

source of illumination may be usefully reflected by the reflector in the said substantially parallel beam.

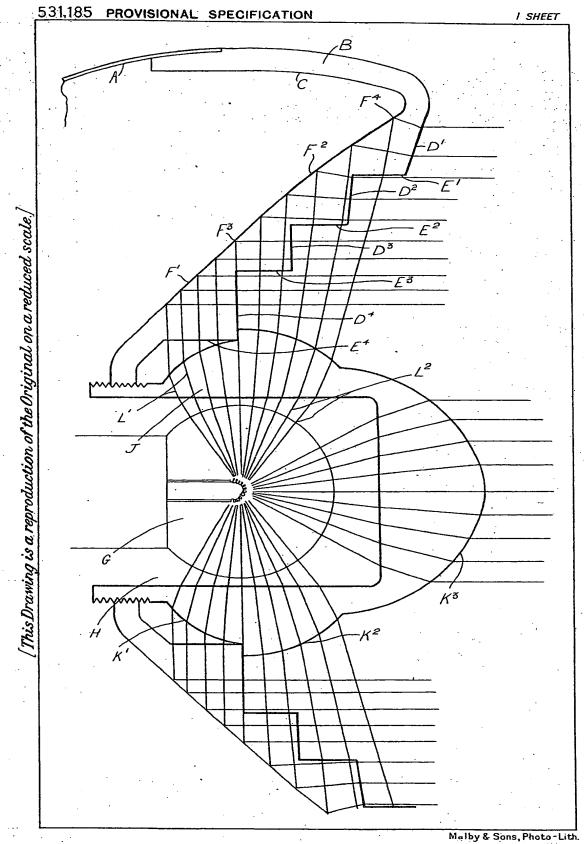
2. The combination according to Claim 30 1, in which the lens is formed on a cap portion formed integrally with or secured to the reflector whereby to enclose the source of illumination from the front, so that the reflector and cap portion can 35 function also as the front cover.

3. The combination according to Claim
1 or 2, in which there is a further lens to
condense non-reflected rays from the
scurce of illumination and direct them in 40
a substantially parallel leam, the two
lenses being integrally formed.
4. An electric lamp constructed sub-

4. An electric lamp constructed substantially as hereinbefore described with reference to the drawing accompanying 45 the Provisional Specification.

Dated this 12th day of February, 1940.
WALFORD & HARDMAN BROWN.
Chartered Patent Agents,
Roslyn Chambers, 47. Warwick Road,
Coventry, Warwickshire.

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